

TYPE APPROVAL CERTIFICATE

Certificate No: **TAS00000XS**Revision No:

This is to certify:

That the lifting set for offshore containers and portable offshore units

with type designation(s) wire rope lifting sets

Issued to

Hendrik Veder Group B.V Rotterdam, Zuid-Holland, Netherlands

is found to comply with

DNV GL standard DNVGL-ST-E271 – 2.7-1 Offshore containers, January 2021
DNV GL standard DNVGL-ST-E273 – 2.7-3 Portable offshore units, April 2016 (Amended January 2020)
ISO 10855-2:2018 Offshore containers and associated liftings sets – Part 2: Design, manufacture and testing of lifting sets
IMO/MSC Circular 860
EN 13414-1 Wire rope slings

Application:

- 1, 2, 3, and 4 leg lifting sets, with forerunner where fitted, for lifting of:
- offshore container, with maximum gross mass 0 to 25000 kg,
- portable offshore units

Issued at Aberdeen on 2021-12-23	
This Certificate is valid until 2026-12-22 .	for DNV
DNV local unit: Rotterdam	
Approval Engineer: Alex Doig	
	Elisabeth Legg
	Principal Engineer

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This Certificate is subject to terms and conditions overleaf. Any significant change in design or construction may render this Certificate invalid. The validity date relates to the Type Approval Certificate and not to the approval of equipment/systems installed.



Job Id: **262.1-025009-5**Certificate No: **TAS00000XS**

Revision No: 1

Product description

This type approval replaces previous revisions of TAS00000XS.

This type approval covers wire rope lifting sets assembled with turnback and Flemish eyes by Hendrik Veder Group B.V. in accordance with DNV-ST-E271 and DNV-ST-E273.

The wire rope lifting sets assembled by Hendrik Veder Group B.V. consist of components from the following sub suppliers:

Component	Sub supplier	DNV Type Approval
	(DNV to be informed and review new sub suppliers)	reference
Master link & quad	Scaw South Africa (Pty) Ltd	TAS0000337
assembly	Nøsted & AS	TAS00002US
	Crosby Group LLC	TAS00002KR
		TAS00002GE
		TAS00002R5
	Gunnebo Industrier Aktiebolag	TAS00002VZ
Wire rope 1)	Hendrik Veder Group B.V.	N/A
Shackles 2)	Crosby Group LLC	TAS00002GA
		TAS00002SS
	Van Beest B.V	TAS000033J
		TAS00001D0
	Gunnebo-Anja Industrier AS	TAS00001B8
	Yoke Industrial Corp.	TAS0000241
Ferrules 3)	Wirop Europe	N/A
	Crosby Group LLC	
	Talurit AB	
	Van Beest B.V.	
	Gerro	
Thimbles 4)	GN Rope Fittngs – Grofsmederij Nieuwkoop B.V.	N/A
	Van Beest B V.	
	ASEKE Einar Kunsts	
	Frederik Höppe GmbH	
	Crosby Group LLC	

- Wire ropes used in forerunner and bottom legs of lifting sets shall be 6-stranded and of type 6x19 or 6x36 and may be fibre cored or steel cored, with wire rope grades 1770 N/mm² or 1960 N/mm², in accordance with EN 12385, or equivalent.
- 2) Shackles are only considered part of the lifting set if captive (i.e. can not be removed after assembly of lifting set).
- 3) Ferrules/sleeves shall be in accordance with EN 13411-3, or equivalent.
- 4) Thimbles shall be in accordance with EN 13411-1, or equivalent.

Components shall be delivered with the following certificates:

- Master Links, Quad assemblies and Shackles: Certificates based on DNV type approval.

- Wire Ropes: To be supplied with traceable material certificates in

accordance with EN 10204, inspection certificate, type 3.1.

- Thimbles and ferrules: To be supplied with a material certificate in accordance with EN

10204, test report, type 2.2.

Application/Limitation

For each delivered drum of wire rope, a test leg with one eye in each end shall be prepared and tested to breaking. A reference should be made to the wire drum test report in each sling set certificate where that wire is used.

All production testing should be carried out in accordance with Hendrik Veder Group B.V. internal procedures, to be agreed with the local DNV office.

The WLL to be referenced in certificates and marked on lifting sets shall be the maximum working load limit (WLL) of the lifting set, as per the definition in DNV-ST-E271.

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For lifting sets manufactured in accordance with DNV-ST-E271

Lifting sets shall be assembled in accordance with the strength requirements described in DNV-ST-E271 section 8. The angle of the sling legs from vertical should be taken into account when choosing slings. This angle should normally be 45°, but smaller angles may be used.

Special lifting sets, assembled in accordance with the principles described in DNVGL-ST-E271 section 8 and appendix E, are also covered by this type approval. If unsymmetrical slings are to be assembled, the local DNV office shall be contacted to review each case, unless otherwise agreed in advance.

Note: The sling leg is not necessarily the weakest part of the lifting set. Master Link assemblies selected for lifting sets with legs at 45° may not be suitable for lifting sets with a smaller angle.

The manufacturer shall issue product certificates, in accordance with DNV-ST-E271 section 8.5, using Hendrik Veder Group B.V. document F13-001. This certificate shall only be used for lifting sets certified in accordance with this type approval certificate.

For lifting sets manufactured in accordance with DNV-ST-E273

Prior to selection of the lifting set, the minimum required working load limit (WLL) shall be calculated in accordance with the strength requirements in DNVGL-ST-E273 section 7.3. The resultant sling force (RSF) is provided in the DNV design verification report (DVR) for the portable offshore unit. The DVR should be made available for the lifting set manufacturer.

The manufacturer shall issue product certificates, in accordance with DNVGL-ST-E273 section 7.5, using Hendrik Veder Group B.V. document F13-002. This certificate shall only be used for lifting sets certified in accordance with this type approval certificate.

Type Approval documentation

Tests carried out

Prototype breaking load test of assembled wire rope sling leg.

Marking of product

For lifting sets manufactured in accordance with DNV-ST-E271: refer to section 8. For lifting sets manufactured in accordance with DNV-ST-E273: refer to section 7.6.

Periodical assessment

In order to maintain the validity of the type approval certificate, periodical assessments should be carried out every 12 months.

END OF CERTIFICATE

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