

Certificate No: **TAS000029C**

TYPE APPROVAL CERTIFICATE

			-			
Τh	IS	IS	to	cei	rtit	V:

That the Lifting set for Offshore containers and Portable Offshore Units

with type designation(s)
Wire Rope Lifting Sets

Issued to

Hendrik Veder Group UK Ltd Aberdeen, United Kingdom

is found to comply with

DNV GL standard DNVGL-ST-E271 – 2.7-1 Offshore containers, August 2017 DNV GL standard DNVGL-ST-E273 – 2.7-3 Portable offshore units, December 2016 ISO 10855-2:2018 Offshore containers and associated liftings sets – Part 2: Design, manufacture and testing of lifting sets EN 13414-1 Wire rope slings IMO/MSC Circular 860

Application:

- 1, 2, 3 and 4 leg lifting sets, with forerunner where fitted, for lifting of:
- Offshore Container, with Maximum Gross Mass 0 to 25,000 kg,
- Portable Offshore Units

Issued at Aberdeen on 2019-10-29	
This Certificate is valid until 2024-10-28.	for DNV GL
DNV GL local station: Aberdeen	2 22
Approval Engineer: Ronald Quiballo	
	Elisabeth Legg
	Principal Engineer

This Certificate is subject to terms and conditions overleaf. Any significant change in design or construction may render this Certificate invalid. The validity date relates to the Type Approval Certificate and not to the approval of equipment/systems installed.



Form code: TA 251 Revision: 2016-12 www.dnvgl.com Page 1 of 5

Manufactured by

DNV GL CIM No.: 10587623

DNV GL CIM No.: 155811

Responsibility

Hendrik Veder Group UK Ltd. takes responsibility that both design and production are in compliance with the Rules, Standards and/or Regulations listed on page 1 of this Type Approval Certificate.

Product description

This Type Approval Certificate replaces TAS000002T.

The Type Approval Certificate covers wire rope lifting sets assembled by Hendrik Veder Group UK Ltd and Universal Inspection UK Ltd, in accordance with DNVGL-ST-E271 or DNVGL-ST-E273.

The wire rope lifting sets assembled by Hendrik Veder Group UK Ltd and Universal Inspection UK Ltd consist of components from the following sub suppliers:

Component	Sub supplier	DNV GL TAC
_	(DNV GL to be informed and review new sub suppliers)	number
Master link & quad	Scaw South Africa (Pty) Limited	TAS000013Z
assembly	Gunnebo Industrier AB	TAS00000TE
	Crosby Group LLC	TAS000001V 5)
	Kjættingfabriken AS	TAS0000047
	Yoke Industrial Corp.	TAS000005Z
Wire rope 1)	Hendrik Veder Group BV	N/A
	Ropenhagen	
	Usha Martin Ltd	
Shackles ²⁾	Yoke Industrial Corp.	TAS0000241
	Van Beest BV	TAS000011V
	Crosby Group LLC	TAS00000HA
	Gunnebo-Anja Industrier AS	TAS00001B8
Ferrules 3)	Talurit	N/A
	Sahm Splice Ltd	
	Crosby Group LLC	
Thimbles 4)	Talurit	N/A
	George Taylor	
	Sahm Splice Ltd	
	Crosby Group LLC	

Wire ropes used in forerunner and bottom legs of lifting sets shall be 6 stranded and of type 6x19 or 6x36 and may be fibre cored or steel cored, with wire rope grades 1770 N/mm² or 1960 N/mm², in accordance with EN 12385, or equivalent.

- 3) Ferrules/sleeves shall be in accordance with EN 13411-3, or equivalent.
- ⁴⁾ Thimbles shall be in accordance with EN 13411-1, or equivalent.
- ⁵⁾ At the time of publication, the referenced type approval is in the process of being renewed. Components shall be delivered with the following certificates:

- Master Links, Quad assemblies and Shackles:

- Wire Ropes:

Certificates based on DNV GL Type Approval.

To be supplied with traceable material certificates in accordance with EN 10204, inspection certificate, type

3.1.

- Thimbles and ferrules:

To be supplied with a material certificate in accordance with EN 10204, test report, type 2.2.

Form code: TA 251 Revision: 2016-12 www.dnvql.com Page 2 of 5

²⁾ Shackles are only considered part of the lifting set if captive (i.e. they cannot be removed after assembly of lifting set).

Application/Limitation

For each delivered drum of wire rope, a test leg with one eye in each end shall be prepared and tested to breaking. A reference should be made to the wire drum test report in each sling set certificate where that wire is used.

All production testing should be done in accordance with Hendrik Veder Group UK Ltd procedures, to be agreed with the local DNV GL office.

The manufacturers shall issue product certificates in accordance with DNV GL-ST-E271 Section 8.5, using the certificate forms No. QF151 Rev.01 and No. QF152 Rev.01. These certificate forms are only to be used for lifting sets certified in accordance with this Type Approval Certificate.

The WLL to be referenced in certificates and marked on lifting sets shall be the maximum working load limit (WLL) of the lifting set, as per the definition in DNVGL-ST-E271.

For lifting sets manufactured in accordance with DNVGL-ST-E271

Lifting sets shall be assembled in accordance with the strength requirements described in DNVGL-ST-E271 Section 8. The angle of the sling legs from vertical should be taken into account when choosing slings. This angle should normally be 45°, but smaller angles may be used.

Special lifting sets, assembled in accordance with the principles described in DNVGL-ST-E271 Section 8 and Appendix E, are also covered by this Type Approval. If unsymmetrical slings are to be assembled, the local DNV GL office shall be contacted to review each case, unless otherwise agreed in advance.

Note: The sling leg is not necessarily the weakest part of the lifting set. Master Link assemblies selected for lifting sets with legs at 45° may not be suitable for lifting sets with a smaller angle.

For lifting sets manufactured in accordance with DNVGL-ST-E273

Prior to selection of the lifting set, the minimum required working load limit (WLL) shall be calculated in accordance with the strength requirements in DNVGL-ST-E273 Section 7.3. The Resulting Sling Force (RSF) is provided in the DNV GL Design Verification Report (DVR) for the Portable offshore unit. The DVR should be made available for the lifting set manufacturer.

Form code: TA 251 Revision: 2016-12 www.dnvgl.com Page 3 of 5

Type Approval documentation

Tests carried out

Prototype breaking load test of assembled wire rope sling leg.

Marking of product

For lifting sets manufactured in accordance with DNVGL-ST-E271: refer to Section 8. For lifting sets manufactured in accordance with DNVGL-ST-E273: refer to Section 7.6.

Periodical assessment

In order to maintain the validity of the type approval certificate, periodical assessments should be carried out every 12 months.

END OF CERTIFICATE

Form code: TA 251 Revision: 2016-12 www.dnvgl.com Page 4 of 5

Appendix 1

Wire rope slings with aluminium or steel ferrules assembled by Hendrik Veder Group UK Ltd and Universal Inspection (UK) Ltd., covered by this Type Approval Certificate:

Product	Applicable	Material	Parameter range (Multi-leg)			
Name	Standards	Grades	SIZE(Ø) [mm]	WLL [t]	PL [kN]	BL [kN]
Steel wire rope	EN12385-4	1960 N/mm ²	56 max for forerunner	25.0	876	2190
Link assemblies	EN1677-4	Grade 8	22/20~40/32 or equivalent	~28.1	~71	~112
Shackles	EN13889	Grade 6	~35	~13.5	~27	~67.5

Form code: TA 251 Revision: 2016-12 www.dnvgl.com Page 5 of 5